



# Technical Service Bulletin

No.A310-007  
21 August 2006

<b>Subject/Concern:</b>	X-Type - Fuel Filler Pipe Visual Alignment
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<b>Models:</b>			
X400	2006-	2.0L & 2.2L Diesel Saloon	2.0L & 2.2L Diesel Saloon VIN-range: J01061-J03969
X400	2006-	2.0L & 2.2L Diesel Estate	2.0L & 2.2L Diesel Estate VIN-range: J01131-J03969
X400	2006-	2.0L Gasoline Saloon	2.0L Gasoline Saloon VIN-range: J01237-J03969
X400	2006-	2.0L Gasoline Estate	2.0L Gasoline Estate VIN-range: J02067-J03969

**Markets:** All

**Section:** 310-01

<b>Summary:</b>
A customer may report a concern that the fuel filler pipe is not correctly mounted/centralized and may have a gap at one side of the pipe.
<b>Cause:</b> The hole in the mounting bracket of the filler pipe is too small, not allowing for optimum alignment.
<b>Action:</b> Should a customer express concern regarding the above, refer to the Service Procedure detailed in this bulletin.

<b>Labour Time:</b>		
<b>Operation Description</b>	<b>Operation No.</b>	<b>Time</b>
Diesel - Fuel filler pipe mounting bracket re-work	19.55.33	2.90 hours
2.0L gasoline - Fuel filler pipe mounting bracket re-work	19.55.33	3.50 hours
2.5L/3.0L gasoline - Fuel filler pipe mounting bracket re-work	19.55.33	2.60 hours

<b>Repair/Claim Coding:</b>	
<b>Causal Part:</b>	C2S39733
<b>ACES Condition Code:</b>	07
<b>Defect Code:</b>	

## Service Procedure

- 1 . Remove the fuel filler pipe. For additional information, refer to Global Technical Reference (GTR) X-Type Workshop Manual Section 310-01, Fuel Tank Filler Pipe (19.55.33).
- 2 . Drill out the 8mm hole in the upper mounting bracket using a 10.5mm drill bit.
- 3 . Install the fuel filler pipe and ensure the pipe is centralized in the body aperture.

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