



TECHNICAL BULLETIN

A308-03

07/2004

Subject

Damage to the Clutch Slave Cylinder During Installation

Model: X-TYPE Manual

Year: 2001.5 Onwards

VIN C00294 Onwards

Section: 308-02

Clutch Controls

Summary

This Technical Bulletin has been issued for information only to inform Authorized Repairers that clutch slave cylinders returned under Warranty have been found to be damaged. A new improved process for removal and installation must be carried out from now on.

Action

To prevent damage to the clutch slave cylinder on removal and installation, a new improved process for removal and installation must be carried out. Follow the workshop procedure outlined below.

Workshop Procedure

CAUTION: AFTER CARRYING OUT STEP 1 IN REMOVAL OF THE CLUTCH SLAVE CYLINDER, WRAP THE INPUT SHAFT SPLINES WITH SUITABLE ADHESIVE TAPE TO PROTECT THE INPUT SHAFT OIL SEAL FROM DAMAGE.

- 1 Remove the clutch slave cylinder (see Global Technical Reference GTR Workshop Manual, section: 308-02).

CAUTION: AFTER CARRYING OUT STEP 1 IN INSTALLATION OF THE CLUTCH SLAVE CYLINDER, REMOVE THE ADHESIVE TAPE FROM THE INPUT SHAFT SPLINES.

- 2 Install the clutch slave cylinder (see Global Technical Reference GTR Workshop Manual, section: 308-02).

Note: The allowable time for the SRO 33 35 01 will not be affected by the change in the workshop procedure.