



Technical Service Bulletin

No.JTB00092
04 March 2008

Subject/Concern:	New Workshop Procedures to Remove & Install the Steering Gear.
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Models:		
S-TYPE		VIN-range: L00001 Onwards
X-TYPE		VIN-range: C00001 Onwards
XJ Range		VIN-range: G00001 Onwards
V8XJ		VIN-range: F00001 Onwards

Markets: All

Section: 211-02

Summary:
This Technical Bulletin has been issued for information only, to inform Authorized Repairers of a change in workshop procedures and associated labor times to remove and install the steering gear.
Cause: This revised procedures eliminate the requirement to remove the road wheels and leaves the tie rod ends in position on the steering knuckles.
Action: Should it become necessary to remove/install the steering gear, refer to the new procedures detailed in Global Technical Reference GTR Workshop Manual, section 211-02.

Labour Time:		
Operation Description	Operation No.	Time
S-Type L00001 to L86901: Steering gear remove and install	57.10.01	1.3 hours
S-Type L86902 to M44997: Steering gear remove and install	57.10.01	1.3 hours
S-Type M44998 to N13088: Steering gear remove and install	57.10.01	1.5 hours
S-Type N13089 to N52047: Steering gear remove and install	57.10.01	1.4 hours
S-Type N52048 to R99999: Steering gear remove and install	57.10.01	1.5 hours
X-Type 2.0D D55322 to V99999: Steering gear remove and install	57.10.01	2.0 hours
X-Type 2.0 Euro C12013 to V99999: Steering gear remove and install	57.10.01	2.5 hours
X-Type 2.0 C12013 to V99999: Steering gear remove and install	57.10.01	2.6 hours
X-Type 2.2D E65409 to V99999: Steering gear remove and install	57.10.01	2.6 hours
X-Type (All) C00001 to D55321: Steering gear remove and install	57.10.01	2.6 hours
X-Type (All) D55322 to V99999: Steering gear remove and install	57.10.01	2.6 hours
X-Type Euro C00001 to D55321: Steering gear remove and install	57.10.01	2.5 hours
X-Type Euro D55322 to V99999: Steering gear remove and install	57.10.01	2.4 hours
X-Type 2.0 Euro C12013 to V99999: Steering gear remove and install for access	57.10.01.90	2.4 hours
X-Type 2.0 C12013 to V99999: Steering gear remove and install for access	57.10.01.90	2.6 hours
X-Type (All) C00001 to D55321: Steering gear remove and install for access	57.10.01.90	2.6 hours

X-Type (All) D55322 to V99999: Steering gear remove and install for access	57.10.01.90	2.6 hours
X-Type Euro C00001 to D55321: Steering gear remove and install for access	57.10.01.90	2.5 hours
X-Type Euro D55322 to V99999: Steering gear remove and install for access	57.10.01.90	2.5 hours
X-Type (All) C00001 to V99999: Steering rack pipe seals - vehicle set renew	57.10.33	2.7 hours
XJ Range G00001 to H99999: Steering gear remove and install	57.10.01	1.5 hours
XJ Range G00001 to H99999: Steering gear remove and install for access	57.10.01.90	1.1 hours
V8XJ F00001 to F99999: Steering gear remove and install	57.10.01	1.6 hours

Repair/Claim Coding:

Causal Part:	XR845465
ACES Condition Code:	42
Defect Code:	

Previous Repair Operation Times for Reference:

Operation	Superseded Time
S-Type L00001 to L86901: Steering gear remove and install 57.10.01	1.9 hours
S-Type L86902 to M44997: Steering gear remove and install 57.10.01	2.2 hours
S-Type M44998 to N13088: Steering gear remove and install 57.10.01	2.1 hours
S-Type N13089 to N52047: Steering gear remove and install 57.10.01	1.7 hours
S-Type N52048 to R99999: Steering gear remove and install 57.10.01	2.1 hours
X-Type 2.0D D55322 to V99999: Steering gear remove and install 57.10.01	2.5 hours
X-Type 2.0 Euro C12013 to V99999: Steering gear remove and install 57.10.01	2.7 hours
X-Type 2.0 C12013 to V99999: Steering gear remove and install 57.10.01	2.8 hours
X-Type 2.2D E65409 to V99999: Steering gear remove and install 57.10.01	3.0 hours
X-Type (All) C00001 to D55321: Steering gear remove and install 57.10.01	2.8 hours
X-Type (All) D55322 to V99999: Steering gear remove and install 57.10.01	2.8 hours
X-Type Euro C00001 to D55321: Steering gear remove and install 57.10.01	2.7 hours
X-Type Euro D55322 to V99999: Steering gear remove and install 57.10.01	2.7 hours
X-Type 2.0 C12013 to V99999: Steering gear remove and install for access 57.10.01.90	2.6 hours
X-Type 2.0 C12013 to V99999: Steering gear remove and install for access 57.10.01.90	2.8 hours
X-Type (All) C00001 to D55321: Steering gear remove and install for access 57.10.01.90	2.8 hours
X-Type (All) D55322 to V99999: Steering gear remove and install for access 57.10.01.90	2.8 hours

X-Type Euro C00001 to D55321: Steering gear remove and install for access 57.10.01.90	2.6 hours
X-Type Euro D55322 to V99999: Steering gear remove and install for access 57.10.01.90	2.6 hours
X-Type (All) C00001 to V99999: Steering rack pipe seals - vehicle set renew 57.10.33	2.9 hours
XJ Range G00001 to H99999: Steering gear remove and install 57.10.01	2.0 hours
XJ Range G00001 to H99999: Steering gear remove and install for access 57.10.01.90	1.2 hours
V8XJ (All) F00001 to F99999: Steering gear remove and install 57.10.01	2.0 hours

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