



Technical Service Bulletin

No.A211-06

18 May 2005

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| Subject/Concern: | New Workshop Procedure to Remove/Install the Power Steering Pump |
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| Models: | | |
| X-TYPE | Diesel Only | Diesel Only VIN-range: D55322 Onwards |

Markets: All**Section:** 211-02

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| Summary: |
| This bulletin has been issued for information only, to inform Authorized Repairers of a change in the workshop procedure to remove/install the power steering pump. |
| Cause: The current workshop procedure removes the Exhaust Gas Recirculation (EGR) transfer pipe. The new method leaves the EGR transfer pipe in place. |
| Action: To remove/install the power steering pump to the new workshop method, follow the Service Instruction referred to below. |

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| Parts Required: | | |
| Description | Part Number | Quantity |
| N/A | | N/A |

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to DDW to obtain the latest repair time.

NOTE: Old Labor Time - Power steering pump - Renew - 57 20 14 - 1.9 hours

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| Labour Time: | | |
| Operation Description | Operation No. | Time |
| Power steering pump - Renew | 57 20 14 | 1.7 hours |

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| Repair/Claim Coding: | |
| Causal Part: | N/A |
| ACES Condition Code: | N/A |
| Defect Code: | N/A |

Service Instruction

1. Remove/install the power steering pump (see Global Technical Reference GTR Workshop Manual, section 211-02).

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