



Technical Service Bulletin

No.A211-05
03 February 2005

Subject/Concern:	New Workshop Procedure to Remove/Install the Power Steering Rack
-------------------------	--

Models:		
X-TYPE	Gasoline Variants Only	Gasoline Variants Only VIN-range: C00344 Onwards

Markets: All

Section: 211-02

Summary:
This Technical Bulletin has been issued for information only, to inform Authorized Repairers of a change in the workshop procedure to remove/install the power steering rack.
Cause: The current workshop procedure lowers the whole front subframe to enable the steering rack to be removed. The new method only lowers the rear of the front subframe.
Action: To remove/install the power steering rack to the new workshop method, follow the Service Instruction referred to below.

Parts Required:		
Description	Part Number	Quantity
N/A		N/A

NOTE: Old Labor Time - Power Steering Rack - Renew - C12013 Onwards (2.0L) 57 10 01 - 4.0 hours

NOTE: Old Labor Time - Power Steering Rack - Renew - C00344 Onwards 57 10 01 - 5.1 hours

Labour Time:		
Operation Description	Operation No.	Time
Power Steering Rack - Renew - C00344 - D55321 (Right-hand)	57 10 01	2.8 hours
Power Steering Rack - Renew - C00344 - D55321 (Left-hand)	57 10 01	2.7 hours
Power Steering Rack - Renew - C12013 Onwards 2.0L (Right-hand)	57 10 01	2.8 hours
Power Steering Rack - Renew - C12013 Onwards 2.0L (Left-hand)	57 10 01	2.6 hours
Power Steering Rack - Renew - D55322 Onwards (Right-hand)	57 10 01	2.8 hours
Power Steering Rack - Renew - D55322 Onwards (Left-hand)	57 10 01	2.6 hours

Repair/Claim Coding:	
Causal Part:	N/A
ACES Condition Code:	N/A
Defect Code:	N/A

Service Instruction

1. Remove/install the power steering rack (see Global Technical Reference GTR Workshop Manual, section 211-02).

©2005 Jaguar