



Technical Service Bulletin

No.A206-06
21 February 2005

Subject/Concern: Pedal Box Rattle/Squeak

Models:

X-TYPE | | VIN-range: C00294 Onwards

Markets: All

Section: 206-06

Summary:

This Technical Bulletin has been issued to address customer concerns of a rattle or squeak emanating from the clutch or brake pedal area.

Cause: This is caused by one or both rivets retaining the brake/clutch switch brackets to the pedal box bracket becoming loose, or breaking.

Action: To install new brake/clutch switch bracket to pedal box bracket rivets, follow the Service Instruction outlined below.

Parts Required:

Description	Part Number	Quantity
Rivet	C2S 42082	2

Labour Time:

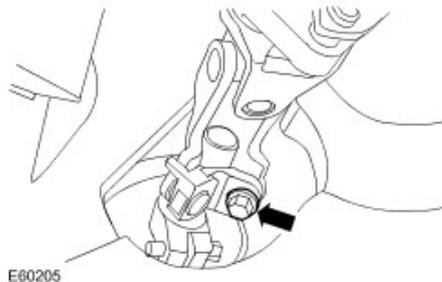
Operation Description	Operation No.	Time
Install new brake/clutch pedal rivets - RH Manual	70 91 33	0.3 hours
Install new brake/clutch pedal rivets - LH Manual	70 91 33	0.2 hours
Install new brake/clutch pedal rivets - Automatic	70 91 33	0.2 hours

Repair/Claim Coding:

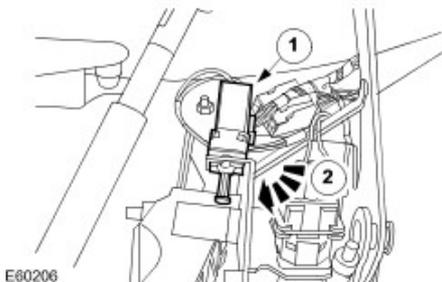
Causal Part:	C2S 42082
ACES Condition Code:	N/A
Defect Code:	N/A

Service Instruction

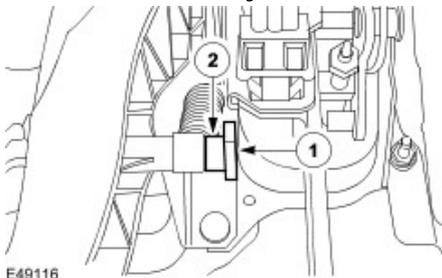
- 1 . RH drive manual vehicles only: Detach the lower steering column.



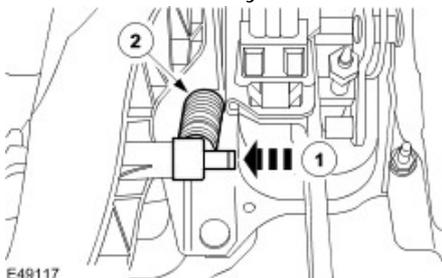
- 2 . Manual vehicles only: Detach the clutch pedal switch.



3 . Manual vehicles only: Remove the clutch pedal return spring clip.



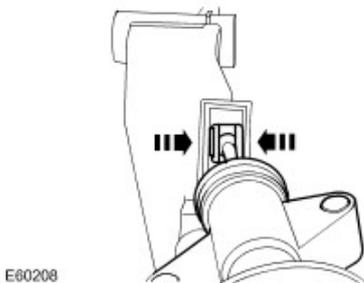
4 . Manual vehicles only: Remove the clutch pedal return spring.



5 . Manual vehicles only: Remove the clutch pedal pivot securing nut.

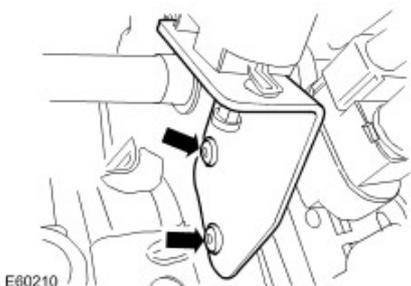


6 . Manual vehicles only: Remove the pedal from the clutch master cylinder.



7 . **NOTE:** Only remove one rivet at a time.

All Vehicles: Remove the rivets

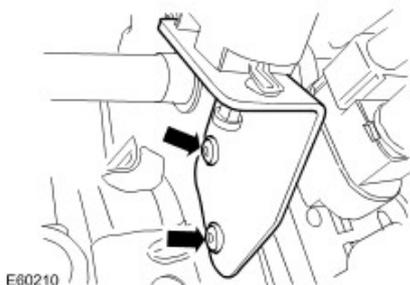


Install



CAUTION: Make sure the rivets are correctly seated and the riveting device is positioned squarely onto the rivets before the rivets are secured. Failure to follow this instruction may result in damage to the vehicle.

- 8 . All Vehicles: Install new rivets.



- 9 . Manual vehicles only: Install the pedal to the clutch master cylinder.
10 . Manual vehicles only: Install the clutch pedal pivot securing nut.
11 . Manual vehicles only: Install the clutch pedal return spring.
12 . Manual vehicles only: Install the clutch pedal return spring clip.
13 . Manual vehicles only: Attach the clutch pedal switch.
14 . RH drive manual vehicles only: Attach the lower steering column.

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